

Please replace the paragraph beginning on page 10, at line 12 with the paragraph shown below:

The roll bending station 14, the press bending station 16, and the quench station 18 are respectively disclosed by United States patent applications: Serial No. 09/884,394; Serial No. 09/884,847; and Serial No. 09/884,843 all of which were filed concurrently herewith and the entire disclosures of which are hereby incorporated by reference.